

**SIDE STEP BODY MOULDING
INSTALLATION INSTRUCTIONS**

1. Remove front fender flair extension item #1 (do not discard attaching hardware).
- 2) Connect side step item #2 supplied using the support plate & bolts item # 3 removed in step #1.
- 3) Position side step against body. (make sure that you maintain parallelism with all body lines & tape stripes).
- 4) Using the side steps as a template, mark the bodyside in eight (8) places (see note below).
- 5) Drill (4) 5/16" diameter holes above step area, and drill four (4) 3/8" diameter holes (for nutserts). Be sure to prime bare edges of all drilled holes with epoxy chromate or zinc rich primer.
- 6) Install the four (4) nutserts item #4 using the appropriate AVDEL tool.
- 7) Position side step and loosely attach the step to the body using the button fastener item #7. **NOTE:** Before tightening, properly align side step, hold in place, and torque all bolts to Jeep specifications.
- 8) Place side step support assembly item #8 under side step so that the four (4) holes in the support align with the four (4) holes in the bottom of step.
- 9) Position the support assembly against the floorpan and scribe the two (2) hole locations thought weldnuts closest to centerline of vehicle.
- 10) Remove carpeting from drilling area of floorplan.
- 11) Drill two (2) 1/2" diameter holes in the floorpan.
- 12) Verify holes drilled are in correct location by checking alignment of the four (4) holes of the support assy with the four (4) holes of side step.
- 13) Proceed to drill other two (2) holes in floorpan to attach support assembly. Be sure to prime bare edges of all drilled holes with epoxy chromate or zinc rich primer.
- 14) Attach support assembly using four (4) screw/washer assemblies item #9.
- 15) Attach side step applique item #10 to the side step with the four (4) flange nuts item #11 on the underside & four (4) torx screws item #12 and attaching nuts item #13 placed on the inside of vehicle.
- 16) Repeat steps 1-15 on other side of vehicle.

NOTE: Three (3) 3/8" diameter holes will be eliminated mid-yr 1990 and will no longer be required.

